



Dart Aerospace Ltd.
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D4956-15
Job Sheet 183161



Part No: D4956-15

Job Qty: 4 ea

Part Name: Wearplate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 2,8 IPP REV:A 14.04.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		9/21/18	0.00	0.00	Start Up Waterjet		pc 18/09/14
100	Waterjet	4 pcs		9/21/18	0.00	0.78	Waterjet1		pc 18/09/14 DAS
120	QC	4 pcs		9/21/18	0.00	0.00	QC8		SEP 17 2018 68
130	Brake NC	4 pcs		9/21/18	0.33	0.16	Brake NC 1		9-8 DAS
140	QC	4 pcs		9/21/18	0.00	0.00	QC5		SEP 25 2018 68
150	HandFinish	4 pcs		9/21/18	0.00	0.17	HandFinish4		SA 18-09 2018 DAS
160	QC	4 pcs		9/21/18	0.00	0.00	QC3		OCT 01 2018 68
170	Packaging	4 pcs		9/21/18	0.00	0.00	Packaging3-2 FP002		BEB 18-10-2018
180	QC21-SA	4 Ea		9/21/18	0.00	0.00	QC21		DAS 21 OCT 01 2018

BATCH # 138946

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S20GA	304/316 .040 Sheet	3.8000 sf (.95 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S20GA	4	303	0

CART
AEROSPACE

Container No: S110313



Part: D4956-15

Job No: 183161

Serial No/Batch: S110313

Revision:

Inspector:

Exp Date:

Instructions: Various STCs

Date: 09/14/18

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Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearshoe	0.188Inches + 0.005 - 0.001	0.193 0.187	Diameter	
2	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
3	Wearshoe	0.300Inches ± 0.010	0.310 0.290		
4	Wearshoe	2.000Inches ± 0.010	2.010 1.990		
5	Wearshoe	5.000Inches ± 0.030	5.030 4.970		
6	Wearshoe	7.650Inches ± 0.010	7.660 7.640		
7	Wearshoe	41.150Inches ± 0.010	41.160 41.140		
8	Wearshoe	13.000Inches ± 0.030	13.030 12.970		
9	Wearshoe	16.400Inches ± 0.010	16.410 16.390		
10	Wearshoe	21.000Inches ± 0.030	21.030 20.970		
11	Wearshoe	21.650Inches ± 0.010	21.660 21.640		
12	Wearshoe	26.900Inches ± 0.010	26.910 26.890		
13	Wearshoe	29.000Inches ± 0.030	29.030 28.970		
14	Wearshoe	32.150Inches ± 0.010	32.160 32.140		
15	Wearshoe	35.650Inches ± 0.010	35.660 35.640		
16	Wearshoe	37.650Inches ± 0.010	37.660 37.640		
17	Wearshoe	41.150Inches ± 0.010	41.160 41.140		
18	Wearshoe	41.530Inches ± 0.030	41.560 41.500		

Plex 9/13/18 9:13 AM Dart.Gagnon.Michelle